

Work Order ID 105635

105635

Page 1

August-09-13 7:46:39 AM

Item ID: D412-702-341

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 13 Man Configuration

Start Date: 8/09/13 Start Qty: 1.00 *1*

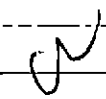

Cust Item ID:

Required Date: 8/09/13 Req'd Qty: 1.00 *1*

Customer:

Reference: disassemble

Run Start *NR1*

Approvals: Process Plan:  Date: _____ Tooling:  Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Description	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI9511	A
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100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-341 CHG001

DAS
06
8-09

13/8/21

105

Pick Kit

0.00

105

Packaging


Memo

0.00

Packaging

PULL FROM STK:
1 X D412-702-341 B87314
REMOVE:
1 X D412-702-323 B87381
(FOR AOG)

REPLACE WHEN AVAILABLE:
1 X D412-702-323 B _____



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August-09-13 7:46:39 AM

Item ID: D412-702-341

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt. 13 Man Configuration

Start Date: 8/09/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/09/13 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Run Start

NR1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

NR2

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110 *110* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							
120 *120* Packaging Packaging	Packaging Memo REPACKAGE PER PPP USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D412-702-341 Location: <u>0-18</u> PPP Rev: _____	0.00 0.00							
130 *130* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

DAS
06

13/8/12

13/8/12 DAS
06

MCS 13-08-22

13-07-21

Picklist Print

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Work Order ID: 105635

Parent Item: D412-702-341

Parent Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 13 Man Configuration

Start Date: 8/09/13

Required Date: 8/09/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-323 Harness Assy		Manufactured	No				Each	4.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST263		4							
				100898		2							
				102908		1							
				87381		1							
D412-702-323 Harness Assy		Manufactured	No				Each	4.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST263		4							
				100898		2							
				102908		1							
				87381		1							
D412-702-341 Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 13 Man Configuration		Manufactured	No				Each	2.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		1							
				83405		1							
				FG043		1							
				87314		1							

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1 105636 *[Handwritten signature]*

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Picklist Print

July-13-12 11:51:19 AM

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Work Order ID: 87314

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/06/12

Required Date: 8/24/12

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

105635

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-702-301 Harness Assembly		Manufactured	No			105	Each	0.0000	2	6		B87365 S	SMD
D412-702-303 Harness Assembly		Manufactured	No			105	Each	0.0000	2	6		B87397 S	SMD
D412-702-305 Harness Assembly		Manufactured	No			105	Each	0.0000	1	3		B87600 P	SMD
D412-702-307 Harness Assembly		Manufactured	No			105	Each	0.0000	1	3		B87461 S	SMD
D412-702-309 Harness Assembly		Manufactured	No			105	Each	0.0000	1	3		B87272 S	SMD
D412-702-311 Harness Assembly		Manufactured	No			105	Each	0.0000	2	3		B87511 S	SMD
D412-702-313 Harness Assembly		Manufactured	No			105	Each	0.0000	1	3		B87517 S	SMD
D412-702-315 Harness Assembly		Manufactured	No			105	Each	3.0000	1	3			SMD

Location	Loc Qty	Loc Code
ST267	3	

82089	1	
83209	2	

D412-702-317 Harness Assembly		Manufactured	No			105	Each	3.0000	1	3			SMD
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Location	Loc Qty	Loc Code
ST267	3	

82090	1	
83210	2	

D412-702-321 Harness Assembly		Manufactured	No			105	Each	0.0000	1	3		B87695 S	SMD
D412-702-323 Harness Assembly		Manufactured	No			105	Each	0.0000	1	3		B87381 S	SMD

10/8/00 SMD

887381.01

100893 + 2

102903 + 1

D412-702-323

ISI 9511

D412-702-323
D412-702-341

K11

~~87778~~

8734

LIST OF MODIFICATIONS

Issue Date	Paragraph modified	Summary of modification
A 13.07.12	New document	

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APPENDIX 1 REFERENCED DOCUMENTS APPLICABLE TO EC AND ECD

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